

"Venus" Necklace

As seen in the 2009 Spring Supplement



Created by: Mollie Valente

Suggested Materials:

<u>Qty.</u>	<u>Stock #</u>	<u>Name</u>
1	52-223-16-7	16-18" adjustable tubular metal-mesh choker, antiqued copper plate
1	41-792-02-8*	24x11mm tube-top bail for gluing, solid copper
1		Art glass cabochon, or other unique focal piece

Tools: adhesive such as Epoxy 330 (#60-230), antiquing agent such as liver of sulfur (#86-354) or Win-Ox™ (#86-343)

To make this design:

1. Glue the cabochon or other focal piece to the bail.
(See the gluing hints for metal findings on the back.)
2. Slide the choker onto the pendant.

* **NOTE:** To match the color of the mesh choker, darken the bail using an oxidizing solution such as liver of sulfur or Win-Ox.

Design Option:

Using a decorative metal stamp on our solid copper tube-top bails is an easy way to sign your work. The bail was stamped using item #69-245-09. Bail should be stamped prior to gluing.



Gluing Hints for Metal Findings



1. Remember Murphy's Law! Before gluing or otherwise applying any chemical to every piece of your best customer's 1,000-piece order, we strongly recommend that you test the chemical(s) on a small sample of the goods.
2. Whenever possible, use a file to roughen smooth surfaces. This gives a stronger grip.
3. Clean both surfaces to be joined. We recommend using isopropyl alcohol and a cotton swab in a well-ventilated area.
4. Why is it important to clean the surfaces? During the manufacturing process, metal findings are coated with oil. They are degreased, but normally still have a small amount of oil left on the surface.
5. Follow each adhesive's directions carefully when using.
6. It's best if you can provide a dry, dust-free, well-ventilated environment when gluing. This helps assure a secure bond. Extreme temperatures might affect the drying time.
7. Store all adhesives in a cool place.
8. MSDS (Material Safety and Data Sheets) are available upon request for all glues that we sell.

Metal Findings Pictured:

<u>Stock</u>	<u>Name</u>
#51-200-3	Adjustable base metal disk rings, silver plate
#40-347-9	7.2" disk-and-loop bracelet forms for gluing, gunmetal
#41-890-09-1	25x9x8mm Aanraku™ large bails, white
#41-791-01-3	Small tube-top bails for gluing, silver plate
#30-822-1	2" bobby pins with 10mm smooth-surfaced round pad for gluing, white

Recommended Adhesives:

<u>Stock</u>	<u>Name</u>
#60-230	Epoxy 330
#60-260	E-6000
#60-290	Hammerhead Epoxy Cement