

# "Peace Maker" Bracelet

As seen in the 2009 Spring Supplement



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## Suggested Materials:

<u>Qty.</u>	<u>Stock #</u>	<u>Name</u>
9	21-000-030-71	10x14mm gemstone capsule beads, sodalite
16	21-883-006	3mm round gemstone beads, carnelian
20	21-716-096	4x6mm oval gemstone beads, african jade
12	05-301-06-183	6mm Swarovski® crystal bicones, dark indigo
12	05-301-04-11	4mm Swarovski crystal bicones, black diamond
48	37-422-3	2" standard head pins, silver plate
84	49-954-03-AS	3mm TierraCast™ Bali-style spacer beads, antiqued silver
22	49-954-05-AS	5mm TierraCast Bali-style spacer beads, antiqued silver
24	49-947-99-AS	5mm TierraCast Bali-style spacer beads with loop, antiqued silver
24	37-113-3	4mm round jump rings, silver plate
2	41-050-3	Wire Guardians™ wire protectors, silver plate
2	41-256-02-3	Size 2 crimp tubes, silver plate
8"	61-810-49-87	0.015" 49-strand Beadalon® stringing cable, bright steel
1	39-249-3	7x14mm lobster clasp, silver plate

**Tools:** cutters, round-nose pliers, chain-nose pliers

## To make this design:

1. Cut an 8" piece of stringing cable and finish the ends with a crimp, wire protector and a lobster clasp. Use the techniques for stringing with beading cable on the next page as a guide.
2. Add the sodalite capsules and the Bali-style spacers (alternate the 3mm and 5mm with loops) as pictured.
3. Finish the other end with a crimp and wire protector.
4. Add the crystals, gemstone beads and Bali-style spacers to head pins in a random and pleasing manner as shown, and make wrapped loops.
5. Use jump rings to attach 1-3 of these dangles to each loop on the bracelet spacers.



**To make nice wire-wrapped beaded head and eye pins:**

(For best results, use both chain-nose and round-nose pliers.)

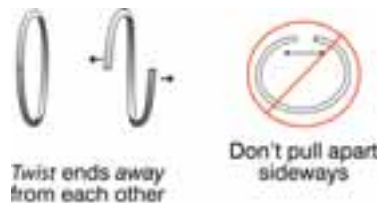
1. Use chain-nose pliers to grasp the wire just above the top of the bead.
2. Use your fingers to bend the wire sharply over the top of the pliers, at a 90° angle.  
You should have 2-3mm of straight wire between the bead and the bend (less for fine-gauge wire, more for heavy wire or more wraps).
3. Use round-nose pliers to grasp a spot just above the bend, and use your fingers to smoothly bend the wire all the way around the tip of the pliers.  
(For different sizes of loops, bend the wire around thinner or thicker portions of the pliers' tip.)
4. Now use pliers to grasp the wire firmly across the loop. Use your fingers or chain-nose pliers to carefully wrap the wire around the stem. For best control, experts recommend you break this step into a series of half wraps.
5. Trim excess with flush cutters.



## Techniques for Stringing with Beading Cable

1. Cut wire cable 4" longer than desired necklace or bracelet length. String a crimp bead onto one end of the cable and loop back through crimp bead. Try to tuck excess cable inside your end beads, otherwise trim neatly with flush cutters. Flatten crimp bead with standard round- or flat-nose pliers. Use jump ring to attach one end of your clasp to cable.

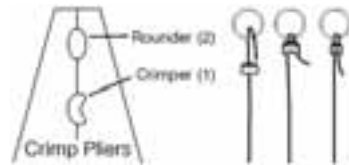
**TIP:** When opening and closing jump rings, twist sideways instead of "ovalling" them. This keeps their shape better, which makes them easier to close all the way. (As shown on the left.) To prevent marks on the ring use non-serrated flat-nose pliers.



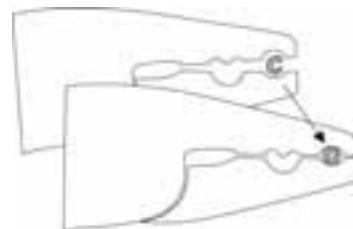
2. String desired pattern.
3. Add final crimp bead; loop cable back through your crimp like in step 1. Tuck excess cable inside end beads, otherwise trim neatly with flush cutters. Flatten crimp bead and attach other end of the clasp with a jump ring.
4. Some designs may require stringing the beads before finishing the cable ends. We recommend using Bead Stoppers™ (#69-144-06 and -16) to secure unfinished ends. When you have finished follow steps 1 and 3.

### Variations:

- a. **Crimping pliers:** To make a nice rounded crimp bead, use the innermost section (1) of the pliers to crimp. Face crimp outward (as shown in example below) and use the outer section (2) of the pliers to round the bead.



- b. **Crimp covers:** Cover flattened crimps with a crimp cover. Make sure there is enough space around your crimp bead. Use section 2 (see picture above) of the crimping pliers to gently secure the cover over the bead.



- c. **Bullion:** Cut two pieces in precise equal lengths (approx. 1/2-3/4"), add one crimp tube and one piece of bullion to the end of wire cable. Loop the cable through one portion of clasp and back through the crimp tube. Pull gently until the bullion is flush against the crimp and crimp closed.



- d. **Wire protectors:** Guard wire cable from excessive wear with wire protectors. These are used the same way as bullion.

