

Gluing Hints for Metal Findings



1. Remember Murphy's Law! Before gluing or otherwise applying any chemical to every piece of your best customer's 1,000-piece order, we strongly recommend that you test the chemical(s) on a small sample of the goods.
2. Whenever possible, use a file to roughen smooth surfaces. This gives a stronger grip.
3. Clean both surfaces to be joined. We recommend using isopropyl alcohol and a cotton swab in a well-ventilated area.
4. Why is it important to clean the surfaces? During the manufacturing process, metal findings are coated with oil. They are degreased, but normally still have a small amount of oil left on the surface.
5. Follow each adhesive's directions carefully when using.
6. It's best if you can provide a dry, dust-free, well-ventilated environment when gluing. This helps assure a secure bond. Extreme temperatures might affect the drying time.
7. Store all adhesives in a cool place.
8. MSDS (Material Safety and Data Sheets) are available upon request for all glues that we sell.

Metal Findings Pictured:

<u>Stock</u>	<u>Name</u>
#51-200-3	Adjustable base metal disk rings, silver plate
#40-347-9	7.2" disk-and-loop bracelet forms for gluing, gunmetal
#41-890-09-1	25x9x8mm Aanraku™ large bails, white
#41-791-01-3	Small tube-top bails for gluing, silver plate
#30-822-1	2" bobby pins with 10mm smooth-surfaced round pad for gluing, white

Recommended Adhesives:

<u>Stock</u>	<u>Name</u>
#60-230	Epoxy 330
#60-260	E-6000
#60-290	Hammerhead Epoxy Cement