

"Journey" Bracelet

As seen in the Rings & Things Wholesale Catalog 2009-10



Created by: Evette Rana



Suggested Materials:

<u>Qty.</u>	<u>Stock #</u>	<u>Name</u>
66	20-676-02-363	6mm double-drilled button-shaped freshwater pearls, green
2	44-158-7	27x39mm filigree butterfly wings, antiqued copper
2	44-153-7	17x25mm triangle filigrees, antiqued copper
1	39-423-8	12mm flower-shaped magnetic clasp, copper plate
32"	61-723-19-54	0.018" 19-strand Beadalon® stringing cable, copper satin
15	41-251-3	2mm crimp beads, silver plate
12	48-884	4mm crimp covers, copper
10	27-572-8	2mm round metal beads, copper plate
2	37-133-8	4.5mm round jump rings, copper plate

Tools: cutters, round-nose pliers, flat-nose pliers, crimping pliers

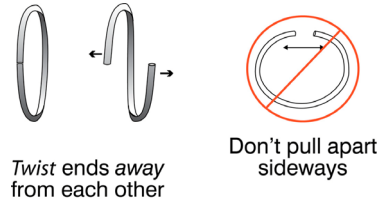
To make this design:

1. Cut six 8" pieces of beading cable.
2. Fold each piece in half and loop each piece around the innermost holes of a butterfly filigree (domed side down) on each side of the wing.
3. String a crimp bead onto each doubled strand, add the two-hole pearls and a second crimp bead, as pictured.
4. Add triangle filigree to each side, crimp all the crimps, cut excess cable and add crimp covers. (See techniques for stringing with beading cable on the back.)
5. Use jump rings to attach the magnetic clasp.
6. Cut two 4" pieces of cable and center five 2mm beads on each strand.
7. Lay one strand onto the center of the second butterfly filigree (domed side up) and thread the cable through holes of other butterfly filigree. Slide both ends of cable onto a crimp bead, pull tight, crimp and cut excess.
8. Repeat steps 6 & 7.

Techniques for Stringing with Beading Cable

1. Cut wire cable 4" longer than desired necklace or bracelet length. String a crimp bead onto one end of the cable and loop back through crimp bead. Try to tuck excess cable inside your end beads, otherwise trim neatly with flush cutters. Flatten crimp bead with standard round- or flat-nose pliers. Use jump ring to attach one end of your clasp to cable.

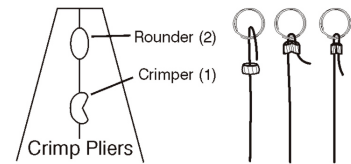
TIP: When opening and closing jump rings, twist sideways instead of "ovalling" them. This keeps their shape better, which makes them easier to close all the way. (As shown on the left.) To prevent marks on the ring use non-serrated flat-nose pliers.



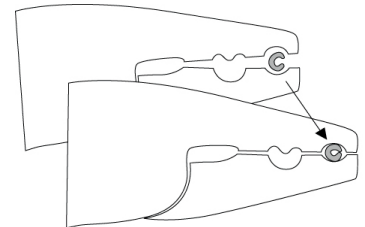
2. String desired pattern.
3. Add final crimp bead; loop cable back through your crimp like in step 1. Tuck excess cable inside end beads, otherwise trim neatly with flush cutters. Flatten crimp bead and attach other end of the clasp with a jump ring.
4. Some designs may require stringing the beads before finishing the cable ends. We recommend using Bead Stoppers™ (#69-144-06 and -16) to secure unfinished ends. When you have finished follow steps 1 and 3.

Variations:

- a. **Crimping pliers:** To make a nice rounded crimp bead, use the innermost section (1) of the pliers to crimp. Face crimp outward (as shown in example below) and use the outer section (2) of the pliers to round the bead.



- b. **Crimp covers:** Cover flattened crimps with a crimp cover. Make sure there is enough space around your crimp bead. Use section 2 (see picture above) of the crimping pliers to gently secure the cover over the bead.



- c. **Bullion:** Cut two pieces in precise equal lengths (approx. 1/2-3/4"), add one crimp tube and one piece of bullion to the end of wire cable. Loop the cable through one portion of clasp and back through the crimp tube. Pull gently until the bullion is flush against the crimp and crimp closed.



- d. **Wire protectors:** Guard wire cable from excessive wear with wire protectors. These are used the same way as bullion.

