

# “Deep Twilight” Bracelet

As seen in the Rings & Things Wholesale Catalog 2009-10



Created by: Cindy Overland



## Suggested Materials:

<u>Qty.</u>	<u>Stock #</u>	<u>Name</u>
18"	61-413-49-87	0.013" 49-strand Beadalon® stringing cable, bright steel
4	41-045	4x3x1mm "cable thimble" wire protectors, sterling silver
1	39-552-B	Two-strand textured square toggle clasp, sterling silver
4	41-554	1.5x2mm crimp tubes, sterling silver
4	48-583	3mm crimp covers, sterling silver
7	21-002-001-50	18x13mm double-drilled gemstone "watchband" beads, amethyst
6	05-181-17-24	17mm Swarovski® crystal keystone beads, jet
12	05-301-03-73	3mm crystal bicones, jet/aurora borealis

**Tools:** cutters, chain-nose pliers, crimping pliers

## To make this design:

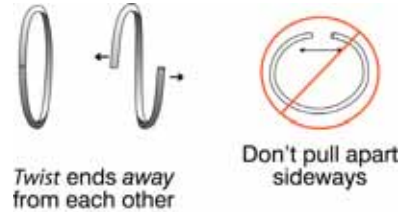
1. Use beads from the suggested materials list, or other colors of gemstones and keystone crystals.
2. Using the “Techniques for Stringing with Beading Cable” on reverse side, string the gemstones and crystals as pictured.

**TIP:** Leave enough slack when stringing to allow the beads to move freely. Stringing tightly won't allow the bracelet to curve around your wrist.

## Techniques for stringing with beading cable

1. Cut wire cable 4" longer than desired necklace or bracelet length. String a crimp bead onto one end of the cable and loop back through crimp bead. Try to tuck excess cable inside your end beads, otherwise trim neatly with flush cutters. Flatten crimp bead with standard round- or flat-nose pliers. Use jump ring to attach one end of your clasp to cable.

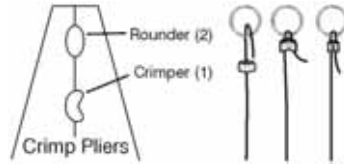
**TIP:** When opening and closing jump rings, twist sideways instead of "ovalling" them. This keeps their shape better, which makes them easier to close all the way. (As shown on the left.) To prevent marks on the ring use non-serrated flat-nose pliers.



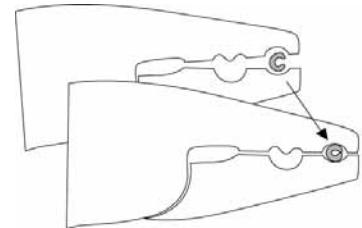
2. String desired pattern.
3. Add final crimp bead; loop cable back through your crimp like in step 1. Tuck excess cable inside end beads, otherwise trim neatly with flush cutters. Flatten crimp bead and attach other end of the clasp with a jump ring.
4. Some designs may require stringing the beads before finishing the cable ends. We recommend using Bead Stoppers™ (#69-144-06 and -16) to secure unfinished ends. When you have finished follow steps 1 and 3.

### Variations:

- a. **Crimping pliers:** To make a nice rounded crimp bead, use the innermost section (1) of the pliers to crimp. Face crimp outward (as shown in example below) and use the outer section (2) of the pliers to round the bead.



- b. **Crimp covers:** Cover flattened crimps with a crimp cover. Make sure there is enough space around your crimp bead. Use section 2 (see picture above) of the crimping pliers to gently secure the cover over the bead.



- c. **Bullion:** Cut two pieces in precise equal lengths (approx. 1/2-3/4"), add one crimp tube and one piece of bullion to the end of wire cable. Loop the cable through one portion of clasp and back through the crimp tube. Pull gently until the bullion is flush against the crimp and crimp closed.



- d. **Wire protectors:** Guard wire cable from excessive wear with wire protectors. These are used the same way as bullion.

